KHANSHOTGUNS

OWNERS MANUAL FOR 12 GAUGE COACHGUN

KHANSHOTGUNS

Thank you for choosing KHANSHOTGUNS coachgun

Your coachgun represents a piece of rich history
of quality firearms design and manufacture. During the
manufacturing process, we have endeavored to incorporate the
very finest in material, craftsmanship
and, with a reasonable amount of care, your gun will provide many years of
pleasure and dependable service.

Thank You
Khanshotguns

Safety Warnings

Regardless of your familiarity or experience with firearms, don't assume that you have no need to study this manual.

The safe handling of firearms requires specialized training, discipline and caution. Firearms, by their nature and intended function, are deadly instruments. Accidental death or serious injury can result if they are handled improperly or carelessly.

A person with a gun in his possession has a full-time responsibility. He must KNOW how to keep and use his firearm safely, and then must always TAKE the necessary precautions. He cannot guess; he cannot forget. This responsibility is his alone. It cannot be passed off to someone else.

Remember: No gun can be made accident-proof. A gun is just a machine, with no judgement of its own. It responds to your actions, whether wise or foolish. The only truly effective safety device is the mind of a cautious shooter who never forgets that a moment's carelessness can produce permanent tragedy.

IMPORTANT - Our shotguns are designed, manufactured and proof-tested for use with fresh factory loaded ammunition. Improperly loaded shells are dangerous.

Khanshotguns does not assume responsibilty for damages or injury caused by reload or improperly loaded ammunition. This shotgun should not be used with broken, missing or altered parts.

This shotgun is chambered for 12 gauge, 3" cartridges. It can fire both 2 3/4" and 3" cartridges.

WARRANTY

"This product is under manufacturer's warranty which covers defects in materials and / or workmanship for one full year after date of original new gun retail purchase."

All warranty reapirs will be completed by Century International Arms, Inc. 236 Bryce Blvd, Georgia, VT 05454. The company is not responsible for any misuse of the product. A request for a Return Authorization number is required by calling 1-800-527-1252.

Commandments of Firearm Safety

A good hunter is a safe hunter. He knows there is no place for horseplay in hunting. He learns and obeys the commandments of firearms safety and insists that his companions know and follow them too. Every hunter-whether novice or experienced outdoorsman should review these commandments before each hunting season to be sure that his gun handling, both at home and in the field, sets a good example for others.

1. Don't rely on your gun's safety. Treat every gun as if it were loaded and ready to fire. Install gunlock when not in use.
2. Don't shoot unless absolutely sure of your target and what is beyond it.
3. Always be sure the barrel is clear of obstructions.
4. Never point your gun at anything you do not want to shoot. Watch your muzzle so the other person doesn't have to.
5. Never leave your gun unattended unless you unload it first.
6. Avoid alcoholic beverages both before and during shooting.
7. Never carry a loaded gun when you climb a tree, cross a fence, jump a ditch or go through areas where you are apt to slip or trip.
8. Never shoot at a hard, flat surface or the surface of water. Make sure you have a safe backstop.
9. Carry only empty guns, taken down or with the action open, into your camp, car or home.
10. Store locked guns and ammunition separately, beyond the reach of children.
11. Never insert a shell of the incorrect gauge in any shotgun and use shell of correct length

GENERAL SPECIFICATIONS OF 12 GAUGE COACHGUN

MODEL	12 GAUGE COACHGUN MODEL
GAUGE	12
BARREL LENGTH	51cm-20"
RECEIVER	STEEL
CHAMBER	3"
CHOKE	CYLINDER BORE
STOCK	TURKISH WALNUT
FORE-END	TURKISH WALNUT
RIB	SUNKEN SIGHT LINE
ENGRAVING	NO
TRIGGER TYPE	DOUBLE TRIGGER
WEIGHT	8 lbs 8 oz

Centurion Coachguns are designed for cowboy action shooting, home defense or short-range hunting. Materials used in these shotguns are of the highest quality, heat-treated to exacting specifications for long life. Each gun has been thoroughly tested to ensure safe, reliable functioning.

Fig. 1

Assembly

Your shotgun comes boxed in three pieces (Fig.1), receiver / butt assembly, barrel assembly, and forearm assembly.

To assemble, grasp the wrist of the butt stock and push the locking lever to the right. Tip the barrel assembly into the front of the receiver so that the cut out in the block of the barrel meets the pin in the front of the receiver (Fig. 2). While maintaining pressure forward, tip the rear of the barrel down to the closed position. Release the lever. Place the rear of the forearm against the front of the receiver and push the forearm upwards.

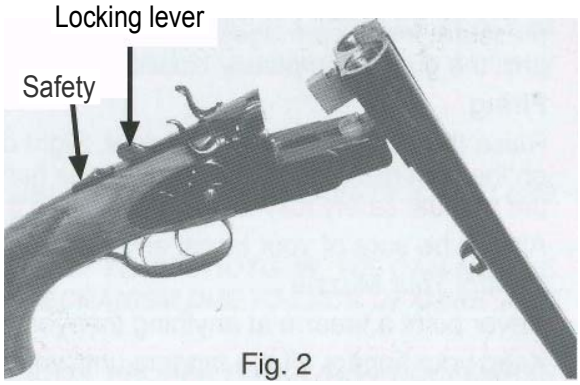


Fig. 2

Safety

Safety

The Centurion Coachgun comes with two safeties, a manual tang safety located behind the locking lever (Fig 3) and a rebounding hammer system. The hammers will not strike the firing pins unless the trigger is pulled.

The safety is in the "safe" position when it is fully to the rear. The shotgun is ready to fire when the safety is fully forward.

No mechanical safety is fool proof. Always practice safe gun handling procedures when using a firearm.

Loading

Point the muzzles in a safe direction. Place the manual safety to the "safe" position. Keep your fingers off the triggers. Push the locking lever to the right while pressing the barrels with downward pressure. Insert cartridges of the proper caliber and size into the chamber. Push up on the barrels until the gun is completely closed.

Firing

Raise the shotgun to your shoulder. Sight down the rib between the barrels. Place the front bead on the item being shot. Pull back on the hammer(s) until they are in a fully rearward position. Slide the manual safety fully forward. Squeeze the trigger.

Always be sure of your target and the area behind it.

Control Your Muzzle

Never point a firearm at anything that you don't plan to shoot! Keep

your fingers off the triggers until you are ready to shoot.

HOW TO CARE FOR YOUR SHOTGUN

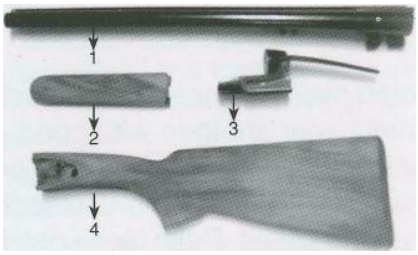
Your shotgun is a mechanical device and requires periodic maintenance and inspection after usage or storage to make its service life longer. Protect your shotgun with good gun care product. To assure trouble free performance periodically open the action and push a patch, moistened with a good solvent through the barrel. Push a brass brush'soaked in solvent through the entire length of the bore using long even strokes. Push clean patches through the bore in the same manner until the last patch comes out unsoiled. Then push a lightly oiled patch through the entire length of the bore. Brush or blow any residue from action area. Also with a brush and solvent, clean the breech face and extractor. Wipe dry all metal parts and oil lightly. Between hunting seasons apply a coat of oil to the bore and metal parts and store it in a dry place away from dust. Your shotgun should be checked periodically by a competent gunsmith to insure proper operation and replacement of any worn or damaged parts.

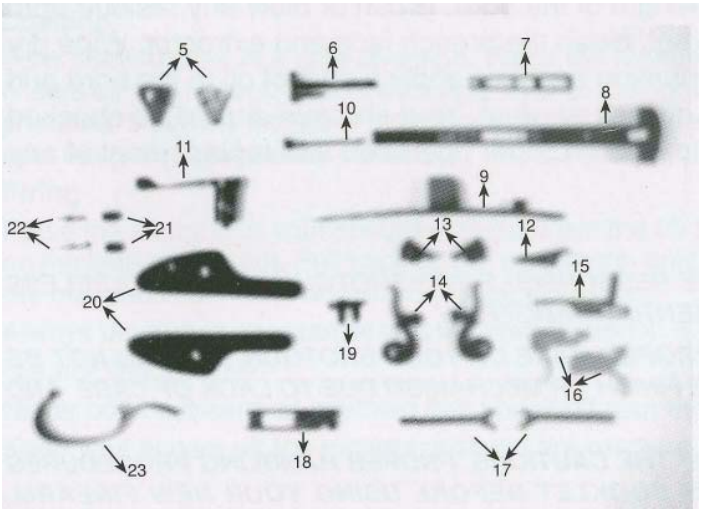
DEAR CUSTOMER...

PLEASE DO NOT FORGET THAT YOU ARE RESPONSIBLE FOR SHOTGUN SAFETY. CARELESS HANDLING OF ANY FIREARM MEANS POTENTIAL DANGER....

IT IS YOUR RESPONSIBILITY TO TAKE PROPER CARE OF YOUR SHOTGUN. WE CAN NOT BE RESPONSIBLE FOR ANY DAMAGE TO THE FINISH OR MECHANISM DUE TO LACK OF CARE AND MAINTENANCE.

PLEASE READ AND UNDERSTAND ALL OF THE CAUTIONS, PROPER HANDLING PROCEDURES AND INSTRUCTIONS OUTLINED IN THIS BOOKLET BEFORE USING YOUR NEW FIREARM.





GENERAL ASSEMBLY

1 - BARREL
2- FOREND
3- RECEIVER
4- STOCK
5- BRIDLE LEFT/RIGHT
6- EXTRACTOR
7- FOREND LATCH
8- FORENDIRON
9- TRIGGER PLATE
10 - FOREND PUSH DOWN ROD
11 - TOP LEVER
12- SEAR
13- INNER HAMMER
14- HAMMER
15- SAFETY ROD
16- TRIGGER
17- HAMMER SPRING PIM
18- LOCKING BOLT
19 - SAFETY
20 - LOCK PLATE
21 - FIRING PIN SEAT
22- FIRING PIN
23 - TRIGGER GUARD